

Changes and Strategies in the Future Automotive Industry Structure in Europe

Requirements and Challenges for OEM's and Suppliers

International Symposium Recent Developments in the Automotive Supplier Industry in Japan and the EU

Tokyo, 10th of December 2004

Dr. Jürgen Bischoff

Fraunhofer Institut for Manufacturing Engineering and Automation Fraunhofer IPA

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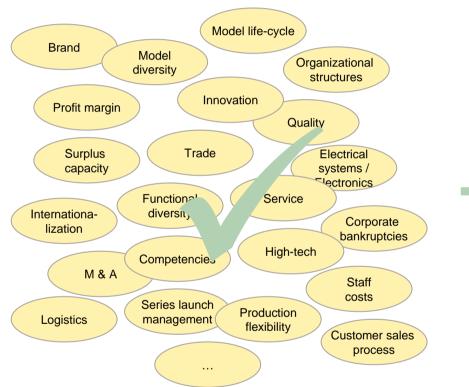
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Content

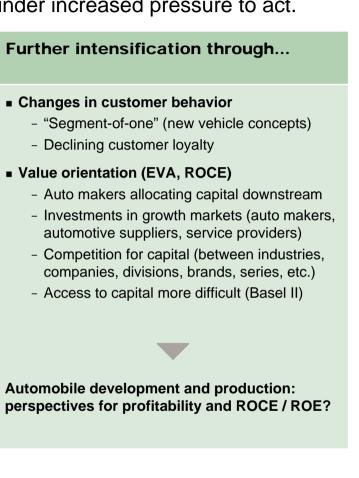
- Executive summary of the study "Future Automotive Industry Structure 2015"
- Research activities of the European Automotive Industry
 - The 5DayCar Initiative

Key challenges in the automotive industry

The automotive industry must face up to gigantic challenges. Auto makers, automotive suppliers and service providers are noticeably coming under increased pressure to act.



Current (and future) challenges for the automotive industry



The purpose of this study is to provide answers to the questions "What will change?", What are the approaches for competitiveness in the future?" and "How can it be implemented?"

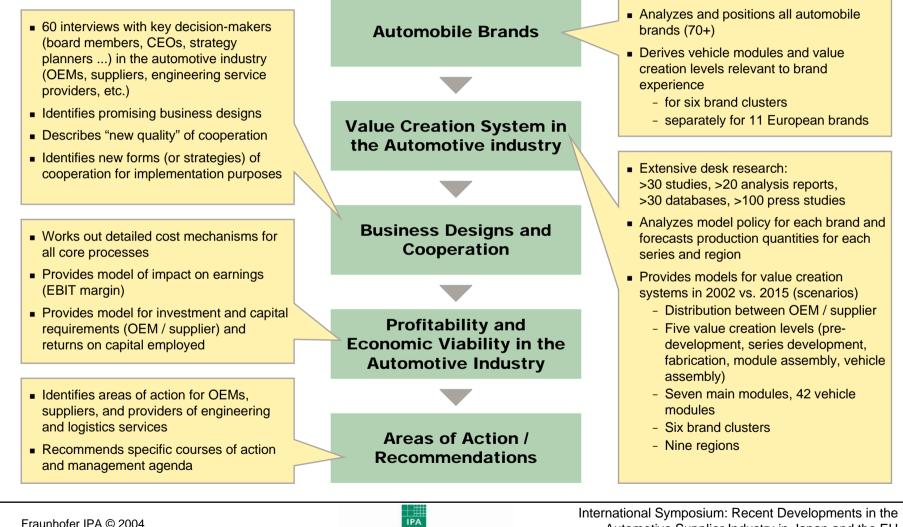
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Key Elements of the Study

Proceeding from the brand profiles of all essential automobile brands, the study outlines the necessary structural change as well as forms of cooperation and areas of action.

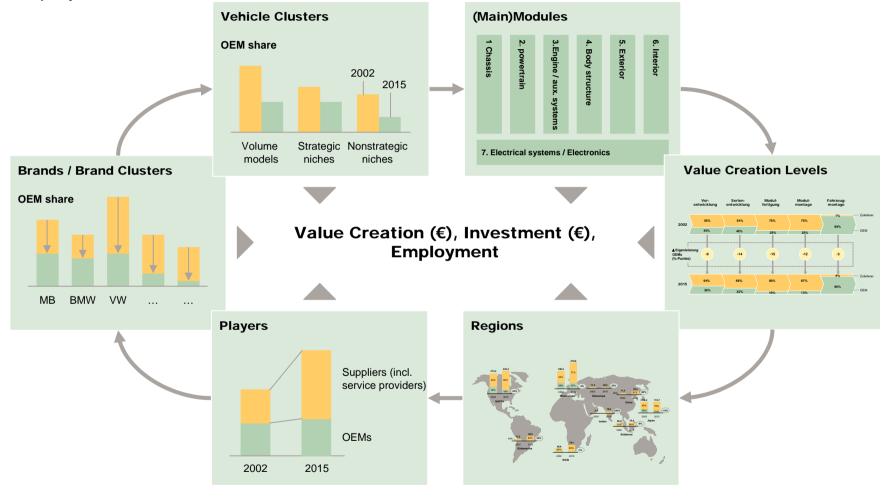


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Six Dimensions of Structural Change

The "FAST 2015" study uses a six-dimensional model to illustrate the structural changes in the automotive industry and their repercussions on value creation, investment and employment.



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Brand Clusters

Six brand clusters and assigned 71 brands to them were identified.



A strategy pattern for value creation strategies can be worked out for each brand cluster on the basis of differentiating brand characteristics.

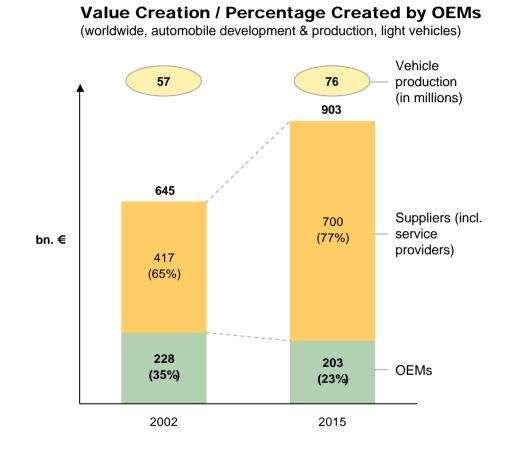
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1 Overall Value Creation Performance, 2002-2015

The overall value creation will increase by about EUR 250 billion. The percentage created by OEMs will drop from the present-day 35% to 23% in 2015.



- Average annual growth of 2.6% for overall value creation (2002-2015)
 - OEM value creation will drop by 0.9%
 p.a. on average

- Suppliers (incl. service providers) will grow by 4.1% p.a. on average

- Number of vehicles produced will grow by 2.2% p.a. on average
 - Traditional markets / triade: 0.8% p.a. on average
 - Growth markets: 5.5% p.a. on average
- Average vehicle value will only increase from EUR 11,280 to EUR 11,840 (CAGR 0.4%)
 - Positive effect: increase of vehicle value in traditional markets
 - Negative effect: sharp growth in quantity with below-average vehicle value (growth markets)

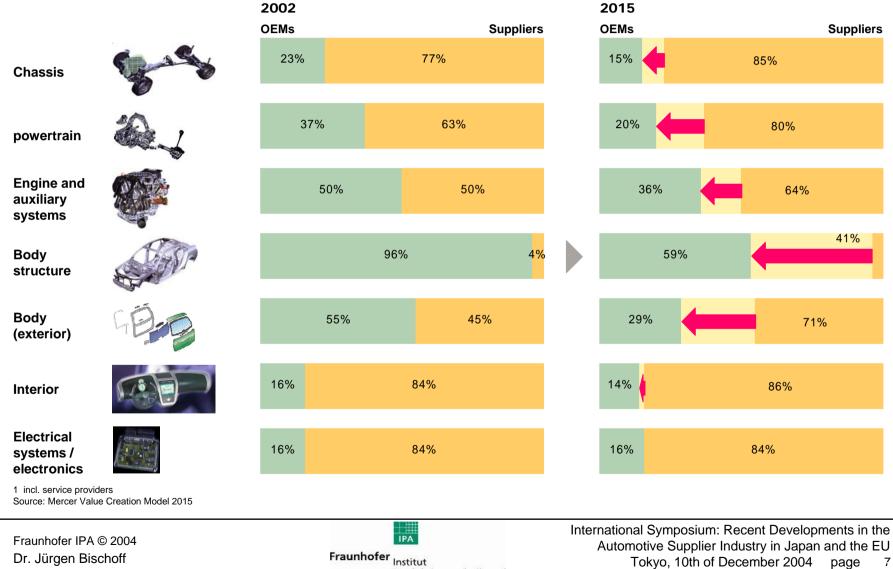
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5 Main Modules: Shares of OEMs and Suppliers

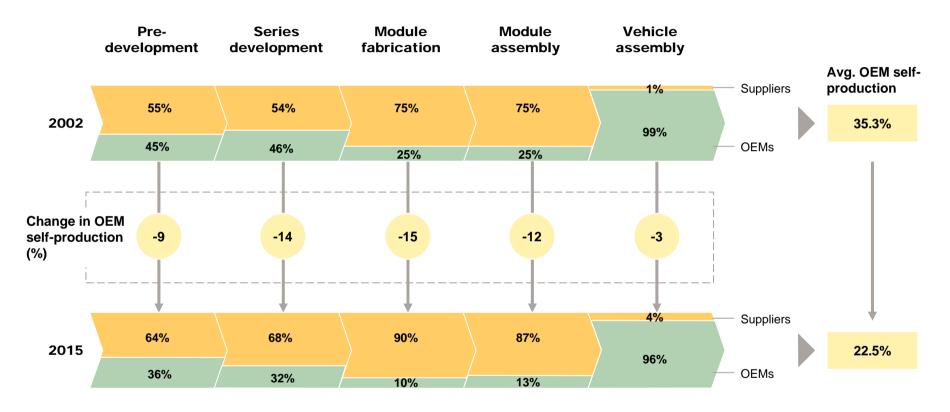
Shares of value creation will shift to automotive suppliers in every main module except for electrical systems/electronics.1



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6 Value Creation Levels (1)

The low percentage of OEMs in module fabrication and assembly will continue to decline.

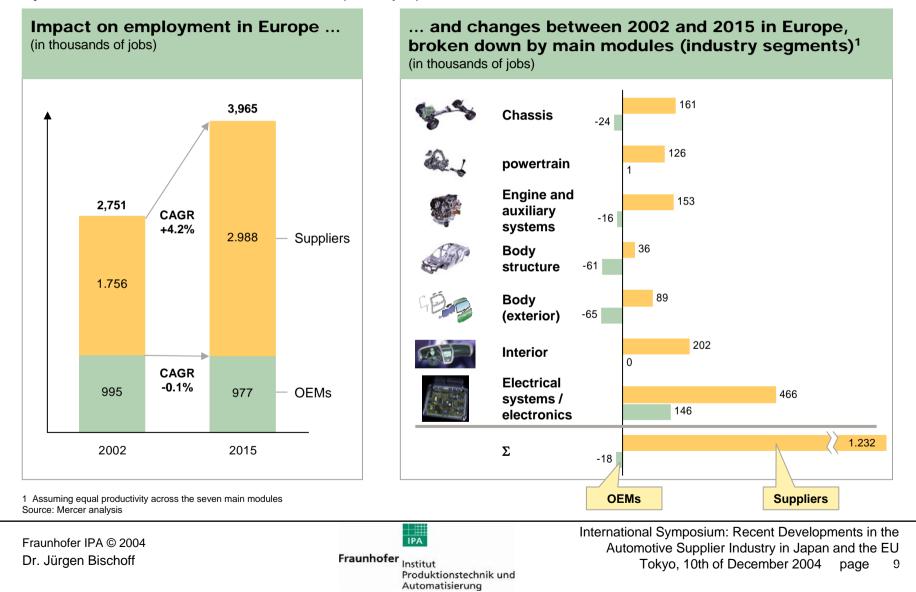


In the future, the in-house competence of OEMs will reside primarily in vehicle assembly and selectively in development.



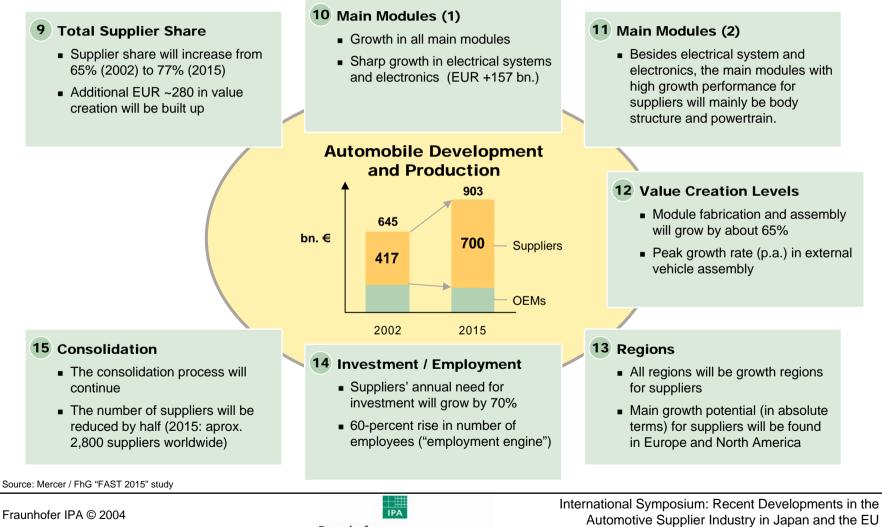
8 Impact on Employment in Europe: OEMs

Cutbacks in staff capacities and competencies at OEMs in "traditional" plants will amount to some 170,000 jobs. This figure will be offset by a gain of almost 150,000 jobs in electrical systems/electronics at the OEMs (Europe).



Additional Seven Changes for Suppliers (incl. Service Providers)

As with the OEMs, some suppliers will see drastic changes in their value creation structures in automobile development and production.



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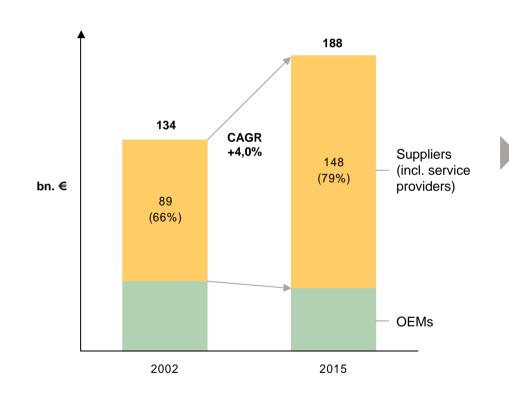
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14 Need for Investment: Suppliers

The automotive industry will become an "investment engine." Suppliers in particular will face a "Herculean challenge."

Total Annual Investment (worldwide, bn. €)



Remarks

- The investment ratio of suppliers will climb from 4.7% (2002) to 5.6% (2015).
- The main driver will be the sharp increase in value creation due to
 - growth in production quantities and
 - outsourcing of OEMs.
- The total investment volume of suppliers will virtually double. This will require new forms of financing and a sharp increase in profitability among suppliers in order to strengthen the cash flow.

1 Gross investment ratio relative to core value creation areas, excluding direct partial ownership in automotive suppliers Source: Mercer analysis

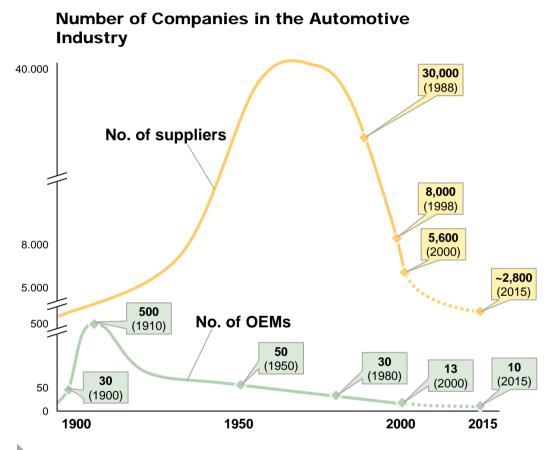
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15 Consolidation in the Supplier Sector

Structural change will lead to a sustained process of consolidation in the supplier sector. The number of suppliers is expected to be halved.



Remarks

- Balanced market relations can be expected (megasuppliers)
- The apportionment of services and the demands of OEMs will change, with overall packages and modules going to suppliers
- A new "quality" will be demanded from suppliers:
 - Expanded range of products and services
 - New areas of competence
 - Additional resources
 - Inter-regional business relations
- Suppliers too need consistent value creation strategies

Brand-driven value creation shifts in the OEMs will "structure" the process of consolidation in the supplier sector. Suppliers will have to develop innovative business designs!

Source: Automobilproduktion, University of London, Mercer analysis

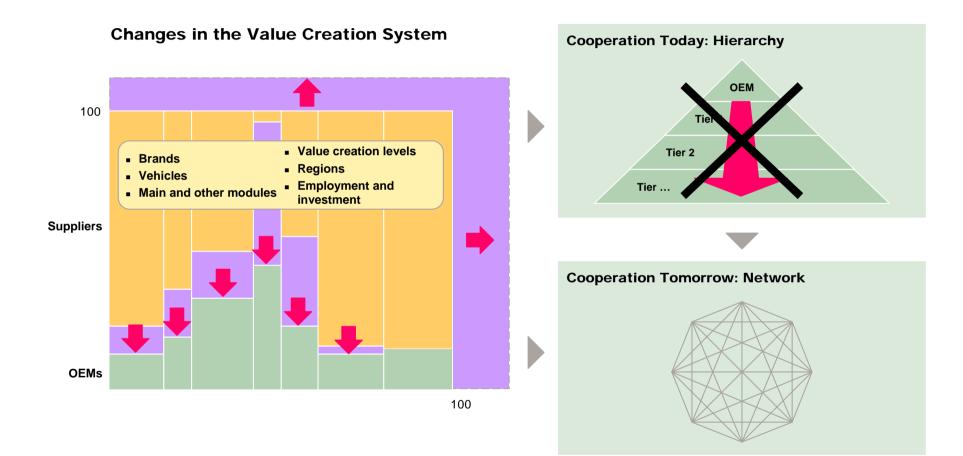
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Cooperation in the Automotive Industry

The changes in the value creation system will require radically different forms of cooperation and a new understanding of the roles of OEMs and suppliers.



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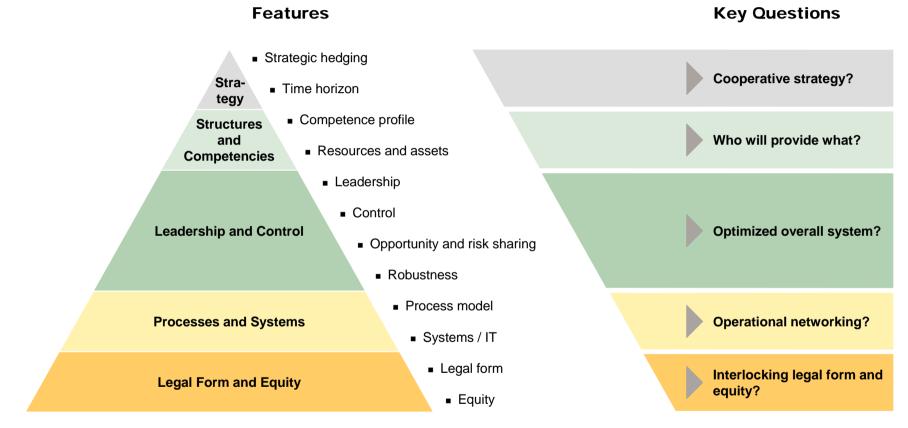
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"New Quality" of Cooperation

The new quality of cooperation can be discussed on the basis of various features.





Different forms of these features will mark the quality of the cooperative venture, producing a greater or lesser degree of networking among the players involved.

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2 Examples of European Research activities

A new quality of collaboration between the market players in Europe can be recognized regarding the Research activities of the OEM's and suppliers.

The 5DayCar Initiative is a common activity of the European Automotive Industry, mainly driven by the European supplier association CLEPA.

The overall target is to strengthen the Industry by future oriented R&D activities.

ILIPT: Intelligent Logistics for Innovative Product Technologies

ADAPT-EC: Advanced Design of Adaptive Processes and Product Technologies for European Car Industry

Integrated Project for Global Distribution

Integrated Project for developing SME's to high tech suppliers



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EU 5 Day Car Initiative

ILIPT - Intelligent Logistics for Innovative Product Technologies



founded by the European commission duration: 7/2004 - 6/2008 budget: 16.8 Mio. Euro Coordination: Thyssen Krupp Automotive

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ILIPT - Vision and Mission

The IP "ILIPT" is a significant and essential element of the radical automotive supply chain concept: "The EU 5-Day Car Initiative".

A stockless vehicle supply system to deliver a customer ordered vehicle in 5 days. This will lead to the renewal of the entire industry and a quantum jump in competitiveness.

ILIPT is based on a radical new concept including a tremendous level of modularity, the joining methods and novel integration approaches.

ILIPT aims at a groundbreaking renewal of current thinking from the traditional concept of supply chains, toward high-added value networks.

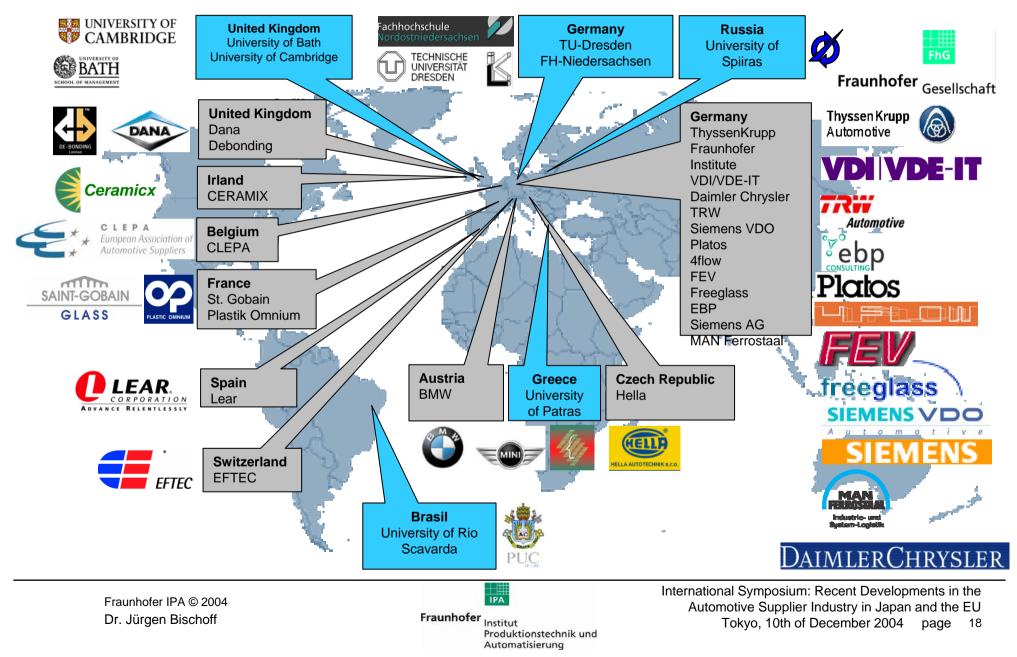
ILIPT challenges the current mindset of build-to-stock, restricted information sharing, optimised islands, and current emphasis on high volume not high value production.

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ILIPT Konsortium



ILIPT - General Project Structure

8 technology- projects, assigned to the 3 complementary themes:

Theme I:

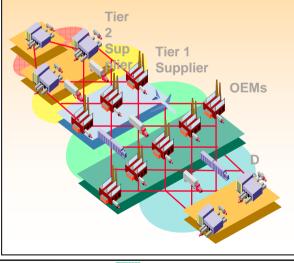
The Modular Car

- Technical & Method Integrator
- Exteriors & Structures
- Interior & Electronics



Theme II: exible Supply Netwo

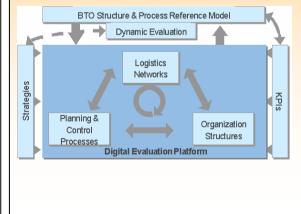
- Collaborative Planning
- Collaborative Execution
- Interoperability



Theme III:

Integration of complex Product Processes

- Design of Production and Logistics Networks for innovative Products
- Digital Evaluation



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Build-to-Order current state 1999: Facts and Figures

- Anteil Auftragsfertigung
 - Europa: 48% Volume, 71% Spezialist, 50% Gesamt, 5%
 USA
 - Deutschland: 58% in 1994, 62% in 1999
- Lieferzeiten für Auftragsfertigung (Europa)
 - 60 Tage in 1994, 48 Tage in 1999
- Kundentoleranz >30 Tage Lieferzeit
 - Deutschland: 71% in 1994, 52% in 1999
- Liefer(un)treue der Hersteller (Europa)
 - **21%** verspätet in 1994, **19%** in 1999
- Fertigfahrzeugbestand im Markt:
 - Europa 58 Tage; USA 78 Tage
- Potential in Europa durch build-to-order Fertigung:
 - 11,4 Mrd. Euro einmalig, 4 Mrd. Euro jährlich
- Kompromissbereitschaft der Kunden
 - **22%** kaufen Lagerfahrzeug mit abweichender Ausstattung.
 - **46%** davon erhalten Preisnachlässe von über **1000 USD**.
- Lagerkosten (in den USA produziertes Fahrzeug)
 - **1200 USD** pro Fahrzeug
- Kapitalbindungskosten weltweit
 - bis zu 300 Mrd. Euro

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Renault:	Project Nouvelle Distribution (14 Tage)
DaimlerChrysler:	Global Ordering / FastCar (10 Tage)
BMW:	KOVP (10 Tage)
Ford:	Order Fulfilment (15 Tage)
 Volvo: 	Distribution 90 (anfangs 28, jetzt 8 bis 14 Tage)
Volkswagen:	Kunde – Kunde (14 Tage)
 Nissan: 	SCOPE (14 Tage)
Porsche:	Integriertes Auftragskonzept

Quelle: ICDP 1992-2001, IPA Studien

EU 5 Day Car Initiative

ADAPT-EC – Advanced Design of Adaptive Processes and Product Technologies for the European Car Industry



proposed to the European commission duration: 48 Month budget: 22 Mio. Euro Coordination: CLEPA / Fraunhofer

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5DayCar – ADAPT-EC

In Addition to the Optimisation of the inter-enterprise logistics it is necessary to improve the manufacturing area dramatically. The target therefore is a quantum jump in flexibility and adaptivity of production and assembly.

New integrated project: ADAPT-EC - Advanced Design of Adaptive Processes and Product Technologies for European Car industry

...to develop a highly cost effective, adaptive and flexible

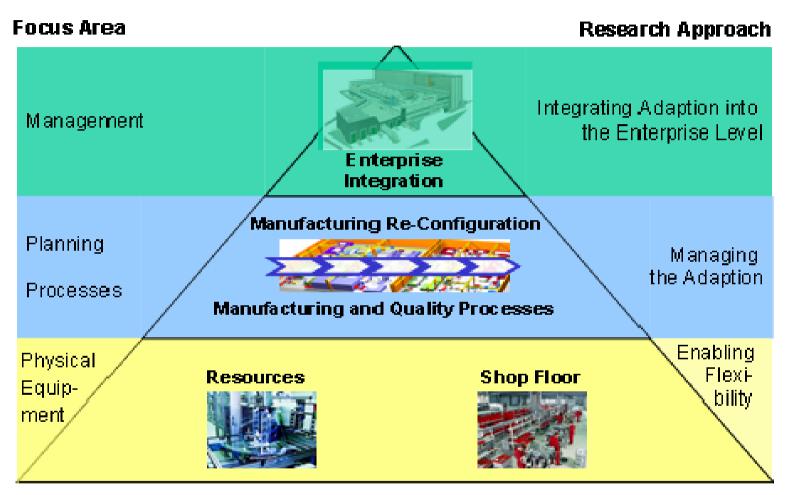
5-DayCar enterprise, inspired by new modular product technologies **for highly customised cars**, linked **in the multi stakeholder environment of new high performance automotive networks**, and capable to high speed reactions in different time horizons and enterprise levels.

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ADAPT-EC: Approach of the IP



Workpackages

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ADAPT-EC: Consortium



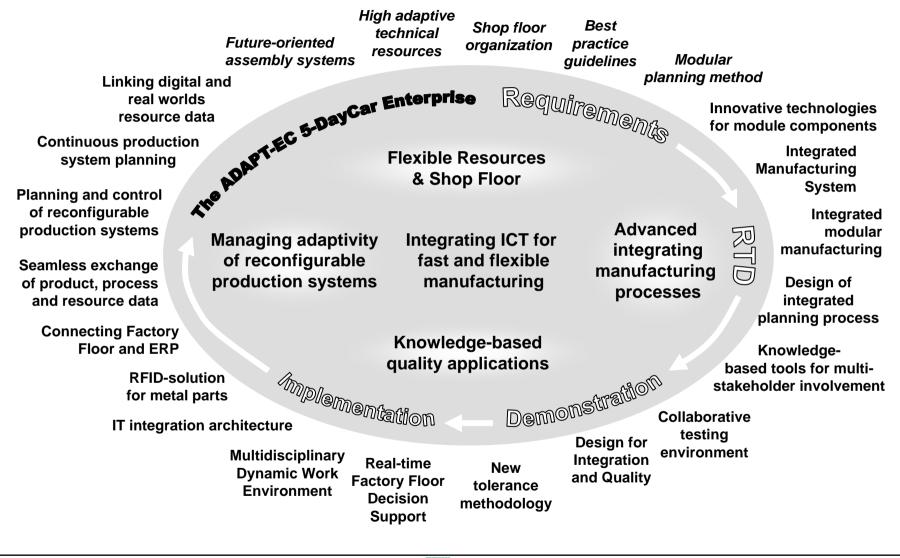
32 Partners from 16 European countries

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The ADAPT-EC factory of the future



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Thank you for listening

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